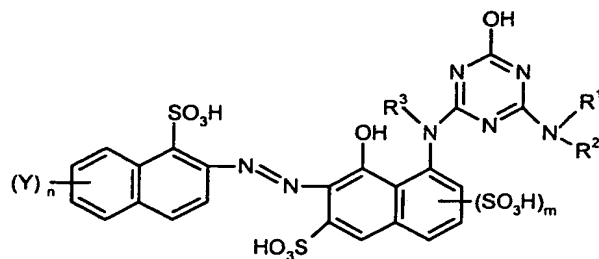


ABSTRACT
MONOAZO COMPOUNDS AND INKS CONTAINING THEM

A compound of Formula (1) and salts thereof:



Formula (1)

wherein:

R¹ and R³ are each independently H or optionally substituted alkyl; R² is optionally substituted alkyl;

Y is OH, CO₂H, SO₃H or PO₃H₂; and

n and m each independently have a value of 0 or 1;

provided that the compound of Formula (1) is free from fibre reactive groups. Also an ink-jet printing ink, an ink-jet printing process, a printed material and an ink jet printer cartridge.